

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RING		
Job Number	: 30274B				
Estimate Number	: 10395				
P.O. Number	: N/A	Part Number	: D29685		
This Issue	: 1/16/2007 S.O. No. : N/A	Drawing Number	: D2968		
Prsht Rev.	: NC	Project Number	: N/A		
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: B1		
Previous Run	: 29836B	Material	: N/A		
Written By	:	Due Date	: 1/30/2007	Qty:	40 Um: Each
Checked & Approved By	:				
Comment	: Est:C 03.04.11 Reformat; Incorporated D2968-1/-5 KJ/RF				

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	M4130NT3000W500	4130 Tube 3"ODx.5"W
<p>Comment: Qty.: 0.0587 f(s)/Unit Total : 2.3478 f(s) Material: AISI 4130 Ø 3.00 .500" WALL " Bar (M4130N-R0.750) Batch: <u>M103452</u> Identify AS D2968-1</p>		
2.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE
<p>Comment: MORI SEIKI LATHE 1-Turn Blank as per Folio FA049 and Dwg D2968 2-Deburr, no sharp edges</p>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE</p>		
4.0	QC8	SECOND CHECK
<p>Comment: SECOND CHECK</p>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____</p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: PD Date: 07/13/26

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/16/2007 11:28:32 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RING

Job Number: 30274B

Part Number: D29685

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



40

Comment: FINAL INSPECTION/W/O RELEASE

2007/03/26

Job Completion



2007/03/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

PART NUMBER	A	B	C
D2968-1	5.040	4.020	3.270
D2968-3	4.200	3.180	2.430

B	00.05.31	R0.125 AND R0.210 WERE 0.060 x 45°	
A	00.03.07	NEW ISSUE	
DESIGN #	DRAWN BY RF	DART	DART AEROSPACE LTD. HAMPSHIRE, ONTARIO, CANADA
CHECKED #	APPROVED #	DRAWING NO. D2968	REV. B SHEET 1 OF 1
DATE 00.05.31		TITLE TOW RING SCALE 1:1	

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